



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3546-1
Job Sheet 169850



Part No: D3546-1

Job Qty: 10 ea

Part Name: Clip



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/2/18

Job Tracking No:

Due Date: 1/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Hawker Pacific Pty Ltd (CHAWK02)

Locked Bag 2067 Wetherill Park, NSW, 1851 Australia ph:011 61 2 9708 8551

Note: DWG REV A IPP Rev:A New Issue 06-09-27 JLM IPP Rev:B remove finish DD 10.03.29 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/11/18	0.00	0.00	Start Up Waterjet		SC 18/01/02
100	Waterjet	10 pcs		1/11/18	0.00	0.41	Waterjet1		SC 18/01/02
120	QC	10 pcs		1/11/18	0.00	0.00	QC8		38
130	Brake NC	10 pcs		1/12/18	0.02	0.85	Brake NC 1		FF 38
140	QC	10 pcs		1/12/18	0.00	0.00	QC5		38 DAS
150	Packaging	10 pcs		1/12/18	0.00	0.00	Packaging3	54039 JAN 18 2018	6
160	QC21-SA	10 Ea		1/12/18	0.00	0.00	QC21		38 9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S18GA M137488 0.43	0	136	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clip	7.050inches ± 0.030	7.080 7.020	7.041	
2	Clip	0.500inches ± 0.010	0.510 0.490	0.501	
3	Clip	0.750inches ± 0.030	0.780 0.720	0.755	
4	Clip	0.375inches ± 0.010	0.385 0.365	0.376	
5	Clip	0.050inches ± 0.010	0.060 0.040	0.049	
6	Clip	0.344inches + 0.006 - 0.001	0.350 0.343	0.345	

Plex 1/2/18 7:12 AM Dart.lajeunesse.marie

DART
AEROSPACE
S027895



Clip

PART NO: D3546 – 1

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 01/02/18

Job No: 169850

Dart Aerospace Ltd.

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CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com
www.dartaerospace.com

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D3546-1 Revision: Clip														
90	Start up Operation	S027892	169850	0 Ea	0	S027892	Start Up Waterjet		WIP	1/2/2018	*			
Operation Totals:		1		0	0									
160	QC21-SA	S027895	169850	10 Ea	0	S027895	ST039		Stock	1/2/2018	Issue Container			
Operation Totals:		1		10	0									
Part Totals:		2		10	0									
Part Number: M304S18GA Revision: 304/316 .050 Sheet														
100	Receive sf	S027891	169850	0 sf	0	M137481	MAT020		Stock	1/2/2018	Issue Container			
		S027894	169850	0 sf	0	M137481	MAT020		Stock	1/2/2018	Issue Container			
Operation Totals:		2		0	0									
Part Totals:		2		0	0									
Totals:		4		10	0									

QA Closed: _____		Date: _____		Work Order update only			
Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS			
				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐
				Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
				Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐
				Large Fab ☐	Composite ☐	Supplier ☐	
Date :		Step #:		QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval			
Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Temperature/Cure ☐ Power Loss/Surge ☐ Positioned Wrong ☐ Bending ☐ Set-up ☐ Folio/Program ☐ Outside Dimensions ☐ Centre Not Concentric ☐ BOM/Route ☐ Grain ☐ Over/Under tolerance ☐ Cracks ☐ Broken/Damage/Defect ☐ Weld ☐ Part Incorrect ☐ Crimp/Kink/Ripple/Wave ☐ Inspection Incomplete/Unqualified ☐ Wrong Stock Pulled ☐ Part Lost/Missing ☐ Cuffs ☐ Contamination ☐ Out of Sequence ☐ Part Moved ☐ Crushing ☐ Countersink ☐ Off-set ☐ Drawing ☐ Heat Treat ☐ Cut Too Short ☐ Mislabeled ☐ Finish ☐ Wave/Twist in Tube ☐ Instructions Incomplete/Unclear ☐ Fit/Function ☐ Misread ☐ Marks/Chatter ☐ Drill Holes ☐ Misaligned/off center ☐ Turning Sequence ☐ OTHER : _____					